

Xerox[®] Versant[®] 80 and Versant[®] 2100 Presses **Replacing a Drum Cartridge**

702P03148

Note

This is a two page document, please review all steps prior to drum replacement.

Note

After replacing the drum cartridge, the system automatically resets the usage counter (HFSI) of this CRU component to zero (0).

Caution

Replace drum cartridges while the press is powered ON.

- **1.** Ensure that the press is stopped and not currently printing jobs. Proceed to the next step.
- 2. Open the press Left and Center Front doors.
- **3.** Rotate and turn the **R1-R4** Drum Drawer Handle to the unlock position.
- **4.** Open the bag containing the new drum cartridge. Place the new drum cartridge near the press.

Caution

Do not touch or scratch the surface of the drum when you take it out from the bag.

5. Unwrap the sheet covering the new drum cartridge and place it under the cartridge. Some drum cartridges may include a protective film. Remove the film on the drum cartridge, if the film is present.

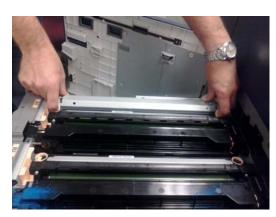


6. Grab the **Release Handle** and pull the Drum Drawer straight out.



7. To remove the old drum cartridge, stand on the left side of the Drum Cartridge Drawer.

Using the finger rings provided, hold both rings at the same time and **horizontally** lift up the drum cartridge gently.



Caution

Drums are light sensitive. Do not leave the Drum Cartridge Drawer open for more than one minute when replacing cartridges. Exposing the drum cartridges to direct sunlight or strong light from indoor fluorescent lighting for more than one minute may cause image quality defects.

8. To install the new drum cartridge, stand on the left side of the Drum Cartridge Drawer.

Using finger rings provided, place drum into the press **horizontally** following the guides with the side marked front facing the front.



9. Simultaneously press down on both ends of the drum cartridge to **horizontally** place the drum cartridge into position.



- **10.** Immediately close the drum cartridge drawer to protect the other drums from light.
- **11.** Return the **Release Handle** to its original position.
- **12.** Return the **R1-R4** handle to the original position and close the front door/cover.
- **13.** Insert the used drum cartridge into an empty container for recycling.