

---

## XDS Plus for Mac OS X

---

---

### Obtaining XDS Plus

---

1. Open your web browser to <http://www.xerox.com>.
2. Click on the red navigation bar's hot link to **Support and Drivers**.
3. On the resulting screen locate the gray sidebar on the left side of the page. Click in the white search box, type **6135** in the search box and press your <Enter> key.
4. Under the line that says **DocuTech 6135 Production Publisher**, click on the hot link called [Drivers & Downloads](#).
5. Highlight Macintosh OS X in the Operating System window and click on the blue GO button.
6. On the resulting screen, scroll down to the green Utilities & Applications bar and click on the hot link called [Xerox Document Submission Plus \(XDS Plus\)](#).
7. On the resulting screen, click on the [Start] button to download XDSPlus\_install.zip to your workstation.

If there is an error unstuffing the zip file, go to <http://www.stuffit.com> and download the latest freeware basic expander engine. Older versions error out because they can't handle UNIX permissions requirements.

8. Close your web browser. You won't need it any more.

## Installing XDS Plus

---

1. Double-click on the XDSPPlus\_Install icon on your desktop to start the installation.
2. Select your preferred language from the scroll box at the bottom of the window and click on the [OK] button.
3. Read the introduction and click on the [Next] button.
4. Accept the license agreement and click on the [Next] button.
5. Use the [Choose] button to browse to the disk and directory, highlight the directory where you would like to install the utility, click on the [Choose] button and click on the [Next] button.
6. Choose your alias location and click on the [Next] button.
7. Choose which modules you'd like installed and click on your [Next] button and be patient. It takes a while to compile all of your choices and to display the next screen.

**Minimal Install** will allow you to create new tickets but won't allow you to use old stored Xerox Job Tickets created for DocuSP software level 2.x.

**Typical Install** will allow you to use old stored Xerox Job Tickets created for DocuSP software level 2.x, but won't allow you to use command-line XDS for advanced programming.

**Custom Install** adds this last component.

8. Review your choices and click on the [Install] button.

9. When installation is complete, click on the [Done] button.

## Configuring XDS Plus

---

1. Locate and open the **PrinterRegistration** (sic) utility.
2. In the XDS Printer Registration window, click on the [Add...] button.
3. To establish a TCP/IP connection with your printer, select the **Other Printer** radio button and click on the [Next >] button.
4. If your DocuSP printer is running XPPS version 2.x, highlight the LPR Printer with ASCII Ticket.

If your DocuSP printer is running XPPS version 3.x, highlight the LPR Printer with XPIF Ticket.

Click on the [Next >] button.

5. In the Add Printer window enter your printer's ip address, the name of the queue to which you'll be sending jobs (match capitalizations with the queue names shown on your printer's Queue Manager), and Device Type (printer model), and click on the [Finish] button.
6. Near the top of the XDS Printer Registration window, click on the floppy disk icon to open the Save As window.
7. Browse to the / directory, double-click on the folder called Volumes, select the folder whose name matches your disk drive, browse to your XDS Plus Tool Suite 4.0.27 folder and save your settings as **printer.disc**.
8. When asked, "Do you want to make this file your default printer discovery file?" click on the [Yes] button.
9. Click on the [Exit] button to close the PrinterRegistration utility.

10. Locate and open XDS Plus in the same folder you found the **PrinterRegistration** (sic) utility.
11. When you see the message, "Your saved printer and/or queue is not available. The first available printer queue combination has been selected. Would you like this selection to be saved until you select a new one?" click on the [No] button.
12. Near the top right corner of the **XDS Plus - <no job> - default.xpf** window, click on the [Change Printer...] button.
13. In the resulting Change Printer window in the field listing Printers, click on the printer you registered.
14. In the field listing Queues, click on the queue associated with the printer you registered.
15. At the bottom center of the Change Printer window, click on the [Set Print Path] button.

## Using XDS Plus

---

1. Select the document you wish to ticket and send to your DocuSP printer by clicking on the [Load...] button on the right side of the XDS Plus window.  
  
Note: You can use this utility to send TIFF, text, PCL, PostScript, PDF and Interpress files. You can't use it for files with .doc, .xls, .ppt or any other application document files.
2. Click on the /Job Notes\ tab to program alternative job names and banner page entries.
3. Click on the /Job Setup\ tab to program the number of copies, sides printed for each page, page range and the job's default paper stock.
4. Click on the /Output\ tab to program collation, slip sheet and finishing options.

5. Click on the /Image Adjustment\ tab to program job-wide image shifts for side 1, side 2 or both and to apply image rotation to the entire job.
6. Click on the /Image Quality\ tab to program alternative image resolutions.
7. Click on the /Special Pages\ tab to program covers, exception pages and inserts.
8. Click on the green square button near the top right corner of the XDS Plus window to send your ticketed job to your printer queue.