Recommended Materials List for DocuColor 5000

Review Date: 6/30/2006

Important Note:

Media recommendations made in this publication are based on qualification tests conducted using standard test images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-50%.

Reliabilty is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks. In addition, variances in machine reliability may occur due to extended use of some media types.

Warranty disclaimer

Xerox makes no guarantees or warranties, either expressed or implied, concerning the performance, use, or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure their expectations are met. The quality of Xerox supplies is consistent from ream to ream and is backed by a 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best - Xerox Supplies. To learn more about the benefits of using Xerox Supplies, please contact your Supplies Representative or call in the US 1-800-822-2200 and in Canada 1-800-668-0133.

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XEROX RECOMMENDED MATERIALS LIST- DOCUCOLOR 5000

			Standard Cut Sizes		Basis Weight (lb)	Grammage Weight (gsm)	DC8000 Trays / Weight Selection and Best Practices for Operation											
		8.5X11 216x279 mm	8.5X14 216x356 mm		Short Grain 18x12	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams	IOT: Trays 1, 2 SFM: Trays 3, 4	IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4	
Weight Range Specification		210/270 11111	210,000 11111		1017000 11111		>	60-80 gsm		05 gsm		5 gsm		6 gsm		20 gsm		00 gsm
Instructions for Printing one (Simplex) or two (Duplex Business Papers (Bond, xerographic,	Decurler Setting						>	Simplex Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex
and laser grades)	paper type					Xerographic/ Bond						I						
Xerox Color Xpressions +, 24 LB 8.5 x 11, 3-Hole Drilled*	A	3R11540 3R11541				24 24	90 90		OK All Trays OK All Trays	OK All Trays OK All Trays								
			3R11542	0044540		24	90		OK All Trays	OK All Trays								
Xerox Graphic Xpressions (True White), 24 LB	A	3R11152	+	3R11543		24	90 90		OK All Trays OK All Trays	OK All Trays OK All Trays								
8.5 x 11, 3-Hole Drilled*	^	3R11153				24	90		OK All Trays	OK All Trays								
Xerox Color Xpressions +, 28 LB	A	3R11545		3R11154		24 28	90 105		OK All Trays OK All Trays	OK All Trays OK All Trays								
8.5 x 11, 3-Hole Drilled*	_ ^	3R11546				28	105		OK All Trays	OK All Trays								
				3R11549		28	105		OK All Trays	OK All Trays								
Xerox Graphic Xpressions (True White), 28 LB	Α.	3R5529			3R11548	28 28	105 105		OK All Trays	OK All Trays								
Aerox Grapnic Apressions (True White), 26 LB	A	3K5529		3R5530		28	105		OK All Trays OK All Trays	OK All Trays OK All Trays								
					3R5531	28	105		OK All Trays	OK All Trays								
Xerox Color Xpressions +, 32 LB	В	3R11550		3R11551		32 32	120 120				OK All Trays OK All Trays	OK All Trays OK All Trays						
				31(11331	3R11552	32	120				OK All Trays	OK All Trays						
Uncoated Cover Stocks	Decurler Setting					Cover Weight												
Xerox Color Xpressions +, 60 LB Cover	paper type A	3R11553				60	163						OK All Trays	OK All Trays				
· · · · · · · · · · · · · · · · · · ·				3R11554		60	163						OK All Trays	OK All Trays				
Versus Creatic Versus into (True White) CE LD Cours		005500			3R11555	60	163						OK All Trays	OK All Trays				
Xerox Graphic Xpressions (True White), 65 LB Cover	A	3R5533	+	3R5534		65 65	176 176						OK All Trays OK All Trays	OK All Trays OK All Trays				
				0110001	3R5535	65	176						OK All Trays	OK All Trays				
Xerox Color Xpressions +, 80 LB Cover	A	3R11556				80	216								OK All Trays	OK All Trays		
			+	3R11557	3R11558	80 80	216 216								OK All Trays OK All Trays	OK All Trays OK All Trays		
Xerox Graphic Xpressions (True White), 80 LB Cover	A	3R5537			0.11.1000	80	216								OK All Trays	OK All Trays		
				3R5538		80	216								OK All Trays	OK All Trays		
Xerox Graphic Xpressions (True White), 100 LB Cover	A	3R11160			3R5539	80 100	216 270								OK All Trays	OK All Trays	OK All Trays	Manual Duplex
	_ ^	3K11100		3R11161		100	270										OK All Trays	Manual Duplex
Control Tour on Poul Charle	2 1 2 11				3R11162	100	270										OK All Trays	Manual Duplex
Coated Text or Book Stock C2S	Decurler Setting paper type					Text Weight	1											
Xerox Digital Color Elite Gloss 80# Text	Α	3R11450				80	120				OK All Trays	OK All Trays						
				3R11451	3R11452	80 80	120 120				OK All Trays	OK All Trays						
Xerox Digital Color Select Gloss 80# Text	A			3R11503	3K11432	80	120				OK All Trays OK All Trays	OK All Trays OK All Trays						
					3R11504	80	120				OK All Trays	OK All Trays						
Xerox Digital Color Elite Gloss 100# Text	A	3R11454				100	140						OK All Trays	OK All Trays				
				3R11455	3R11456	100 100	140 140						OK All Trays OK All Trays	OK All Trays OK All Trays				
Xerox Digital Color Elite Silk 80# Text	A	3R11470			01111400	80	120				OK All Trays	OK All Trays	OR All Hays	OK All Hays				
, and the second				3R11471	0011100	80	120				OK All Trays	OK All Trays						
Xerox Digital Color Elite Silk 100# Text	A	3R11474			3R11472	100	120 140				OK All Trays	OK All Trays	OK All Trays	OK All Trays				
100# TOAL	^	UIX114/4		3R11475		100	140						OK All Trays OK All Trays	OK All Trays				
Coated Cover Stock	December Out!				3R11476	100	140						OK All Trays	OK All Trays				
C2S	Decurler Setting paper type					Cover Weight	1											
Xerox Digital Color Elite Gloss 80# Cover	A	3R11458				80	210								OK All Trays	OK All Trays		
				3R11459	3R11460	80	210								OK All Trays	OK All Trays		
Xerox Digital Color Select Gloss 80# Cover	A			3R11506	3K1146U	80 80	210 210								OK All Trays OK All Trays	OK All Trays OK All Trays		
					3R11507	80	210								OK All Trays	OK All Trays		
Xerox Digital Color Elite Gloss 100# Cover	A	3R11462				100	280										OK All Trays	Manual Duplex
			+	3R11463	3R11464	100 100	280 280										OK All Trays OK All Trays	Manual Duplex Manual Duplex
Xerox Digital Color Elite Gloss 110# Cover	A	3R11466	1		5111707	110	300										OK All Trays	Manual Duplex
				3R11467		110	300										OK All Trays	Manual Duplex
Yaray Digital Color Elita Silk 80# Covar	A	3R11478	+		3R11468	110 80	300 210								OK All Trays	OK All Terms	OK All Trays	Manual Duplex
Xerox Digital Color Elite Silk 80# Cover	A	JK114/8		3R11479		80	210								OK All Trays OK All Trays	OK All Trays OK All Trays		
					3R11480	80	210								OK All Trays	OK All Trays		
Xerox Digital Color Elite Silk 100# Cover	Α	3R11482				100	280										OK All Trays	Manual Duplex
Xerox Digital Color Elite Silk 100# Cover	_ A	01(11402		2D11402		100	200										OV A" T	Manuello
Xerox Digital Color Elite Silk 100# Cover	A	01111402		3R11483	3R11484	100 100	280 280										OK All Trays OK All Trays	Manual Duplex Manual Duplex
Xerox Digital Color Elite Silk 100# Cover Xerox Digital Color Elite Silk 110# Cover	A	3R11486		3R11483 3R11487	3R11484													

^{*} See "Specialty Media Guide: hints and tips" document for special run instructions

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					Basis	Grammage													
		Standa	ard Cut Size	es	Weight (lb)	Weight (gsm)	DC8000 Trays / Weight Selection and Best Practices for Operation												
		8.5X11 8.5X14 17x11 18x12 216x279 mm 216x356 mm 432x279 mm 457x305 mm		Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	IOT: Trays 1, 2		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4			
Weight Range Specification						>	60-80 gsm		81-105 gsm		106-13	5 gsm	136-18	86 gsm	187-220 gsm		221- 300 gsm		
Instructions for Printing one (Simplex) or two (Duplex) side						>	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	
Super Gloss Coated Cover Stock C1S	Decurler Setting				No weight equiv.														
Xerox Digital Color Supreme Gloss 8pt.	paper type	3R11430	ed side up. Image qual	ality will be best on first side.	Trade unit is caliper 8 pt	160							OK All Travs	OK All Travs					
Cover C1S	^	3K11430		3R11431	8 pt	160							OK All Trays OK All Trays	OK All Trays					
OUVEL O TO				3R11432	8 pt	160							OK All Trays	OK All Trays					
Xerox Digital Color Supreme Gloss 10pt.	Α	3R11434		5111162	10 pt	210							Olt / III / Idyo	Oltra Hayo	OK All Trays	OK All Trays			
Cover C1S				3R11435	10 pt	210									OK All Trays	OK All Trays			
				3R11436	10 pt	210									OK All Trays	OK All Trays			
Xerox Digital Color Supreme Gloss 12pt.	Α	3R11438			12 pt	250											OK All Trays	Manual Duplex	
Cover C1S				3R11439	12 pt	250											OK All Trays	Manual Duplex	
				3R11440	12 pt	250											OK All Trays	Manual Duplex	
Xerox Digital Color Supreme Gloss Recycled 8 pt.	Α	3R11189			8 pt	160							OK All Trays	OK All Trays				A	
Cover C1S				3R11190	8 pt	160							OK All Trays	OK All Trays				4	
				3R11191	8 pt	160							OK All Trays	OK All Trays					
Xerox Digital Color Supreme Gloss Recycled 10 pt.	Α	3R11192			10 pt	210									OK All Trays	OK All Trays		4	
Cover C1S				3R11193	10 pt	210									OK All Trays	OK All Trays		4	
				3R11194	10 pt	210									OK All Trays	OK All Trays			
Xerox Digital Color Supreme Gloss Recycled 12 pt.	Α	3R11195		0011100	12 pt	250											OK All Trays	Manual Duplex	
Cover C1S				3R11196	12 pt	250											OK All Trays	Manual Duplex	
Teanananaire	December Outlier			3R11197	12 pt	250											OK All Trays	Manual Duplex	
Transparencies	Decurler Setting paper type				Transparencies														
Xerox Digital Color Transparencies	Default	3R5765	L	oad with stripe down	OHP	NA													
Specialties	Decurler Setting		J		_									II		II			
	paper type				Various Categories	Approximately													
Xerox Digital Color SuperGloss Greeting Cards, 10 pt	Α	3R6340	Second side image qua	ality is not as good as that obtainable on side one	10 pt	210									OK All Trays	OK All Trays		A	
Cover C1S Folds to 8.5"x5.5"																			
Xerox Digital Color Trifold Brochures	A	3R12310			32lb. Xero / Bond	120					OK All Trays	OK All Trays							
Xerox Digital Color SuperGloss Trifold Brochures, 8 pt Cover C1S	A	3R6348	Second side image qua	sality is not as good as that obtainable on side one	8 pt	160							OK All Trays	OK All Trays					
Xerox DocuPac Folders (9.3" x 11.7")	Α	3R4885			NA	160							OK All Trays						
Xerox High Gloss Coated Presentation Folders (9x11")	Α	3R5570			8 pt	160							OK All Trays						
Xerox Docupac Laser Folders	Α	3R5105			NA	160							OK All Trays						
Xerox Color Xpressions + Document Folder	Α			3R12406	80 lb. Cover	216							OK All Trays	OK All Trays					
Xerox 10 pt. Supreme Gloss Document Folder	Α			3R12407	10 pt.	210							OK All Trays	OK All Trays					
Xerox Digital Color Premium Business Cards (10 UP)	Α	3R12321			NA NA	250											OK All Trays	Manual Duplex	
Xerox DuraPaper	Α	3R12064			10 pt	200											OK All Trays	Manual Duplex	
8.5 x 11, 3-Hole Drilled**	Α	3R12065			10 pt	200											OK All Trays	Manual Duplex	
, , , , , , , , , , , , , , , , , , , ,	A			3R12063	10 pt	200											OK All Trays	Manual Duplex	
Xerox Xpressions Tabs - 5 Bank; Single reverse collated**	A	3R12366	Loa	ad tabs LEF with tabs trailing	60 lb. Cover	163							OK All Trays					spion	
Xerox Xpressions Tabs - 5 Bank; Single straight collated**	Α	3R12368	Loa	ad tabs LEF with tabs trailing	60 lb. Cover	163							OK All Trays						

^{*} OHP Refers to Overhead projector

** See "Specialty Media Guide: hints and tips" document for special run instructions

*** Maximum of 50 sheet stacks in tray 3

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XEROX RECOMMENDED MATERIALS LIST- DOCUCOLOR 5000

		LOR 5000			Basis	Grammage		DC8000 Trays / Weight Selection and Best Practices for Operation											
		Standa	ard Cut Sizes		Weight (lb)	Weight (gsm)	IOT: Trave 4 2								IOT 3	Troug 1 0			
		8.5X11 216x279 mm	8.5X14 17x11 216x356 mm 432x279 r	18x12 nm 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	IOT: Trays 1, 2 SFM: Trays 3, 4	IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4	IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4				
Weight Range Specification						>	60-80 gsm Simplex Duplex	81-10 Simplex	5 gsm Duplex	106-13 Simplex	5 gsm Duplex	136-186 gsm Simplex Duplex	187-2 Simplex	20 gsm Duplex	221- 3 Simplex	300 gsm Duplex			
Tinted and textured stocks	Decurler Setting	When printing solid	colors or photographs, the inherent prop	erties of these stocks			Simplex Duplex	Simplex	Duplex	Simplex	Duplex	Simplex Duplex	Simplex	Duplex	Simplex	Duplex			
Offset/ Text weights	paper type	may affect imag	e quality. Please ensure output meets ye	our requirements.	Xerographic/ Bond														
Xerox Digital Color Parchment White, 24 LB.	A	3R11244			24	90		OK All Trays	OK All Trays										
Xerox Digital Color Parchment Gold, 24 LB.	A	3R11245			24	90		OK All Trays	OK All Trays										
Kerox Digital Color Graphics Cream White, 28/70 LB.	Α	3R11164			28	105		OK All Trays	OK All Trays										
			3R11168		28	105		OK All Trays	OK All Trays										
				3R11172	28	105		OK All Trays	OK All Trays										
Xerox Digital Color Graphics Warm White, 28/ 70 LB.	A	3R11165			28	105		OK All Trays	OK All Trays										
			3R11169		28	105		OK All Trays	OK All Trays										
				3R11173	28	105		OK All Trays	OK All Trays										
Tinted and textured stocks	Decurler Setting		colors or photographs, the inherent prope e quality. Please ensure output meets yo			, l													
Cover weights Xerox Digital Color Graphics Cream White, 80 LB. Cover	paper type		o quality. I lease ensure output meets ye	our requirements.	Cover Weight	216													
xerox Digital Color Graphics Cream white, 80 LB. Cover	A	3R11176	0044400		80								OK All Trays	OK All Trays		_			
		-	3R11180	3R11184	80	216 216							OK All Trays	OK All Trays					
Xerox Digital Color Graphics Warm White, 80 LB. Cover		0044477		3R11184	80								OK All Trays	OK All Trays		_			
	A	3R11177	0044404		80	216							OK All Trays	OK All Trays					
			3R11181		80	216							OK All Trays	OK All Trays					
	December Orwins			3R11185	80	216							OK All Trays	OK All Trays					
Label Stock	Decurler Setting paper type				Label Stocks	Approximately													
Xerox Digital Color Xpressions Gloss Coated Labels	paper type				Eubor Otoono	ripproximatory													
1 UP 8.5 x 11	A	3R5770			NA	190							OK All Trays						
4 UP 8.5 x 11	A	3R5771			NA	190							OK All Trays						
10 UP 8.5 x 11	A	3R6324			NA	190							OK All Trays						
30 UP 8.5 x 11	A	3R6325			NA	190							OK All Trays						
Diskette 8.5 x 11	A	3R6323			NA	190							OK All Trays						
VCR 8.5 x 11 CD-ROM 8.5 x 11	A	3R6320 3R6322			NA NA	190 190							OK All Trays OK All Trays			_			
Xerox Digital Color Xpressions Matte Coated Labels		31(0322			INA	190							OK All Hays						
1 UP 8.5 x 11	A	3R5772			NA	190							OK All Trays			_			
4 UP 8.5 x 11	A	3R5773			NA	190							OK All Trays						
10 UP 8.5 x 11	A	3R6332			NA	190							OK All Trays						
30 UP 8.5 x 11	A	3R6333			NA	190							OK All Trays						
Diskette 8.5 x 11	A	3R6331			NA	190							OK All Trays						
CD-ROM 8.5 x 11	A	3R6330	P. Landau and Landau a		NA	190							OK All Trays						
Carbonless Paper **	Decurler Setting		olid colors or photographs, the inhe affect image quality. Please ensure requirements.		Bond Weight	Approximately													
Xerox Premium Digital Carbonless Paper																			
CB Singles White (W)		3R12389			22	82		OK All Trays											
CFB Singles White (W)		3R12390			23	86		OK All Trays											
CFB Singles White (Mini carton) Singles CFB Singles Canary (C)		3R12391			23	86		OK All Trays											
Singles CFB Singles Canary (C) CF Singles Canary (C)	Α	3R12392 3R12393			23	86 82		OK All Trays OK All Trays											
CF Singles Carrary (C) CF Singles Pink (P)		3R12393 3R12394		+	22	82		OK All Trays											
CF Singles White (W)		3R12395			22	82		OK All Trays											
2 Part Straight/Reverse W/C		3R12374			22/22	82/82		OK All Trays											
2 Part Straight/Reverse W/P		3R12375			22/22	82/82		OK All Trays											
2 Part Straight/Reverse W/C (Mini carton)	A	3R12376			22/22	82/82		OK All Trays											
2 Part Straight/Reverse W/C			3R12377		22/22	82/82		OK All Trays											
2 Part Straight/Reverse W/C		00400=0	3R12378		22/22	82/82		OK All Trays											
3 Part Reverse P/C/W		3R12379			22/23/22	82/86/82		OK All Trays											
3 Part Straight W/C/P 3 Part 3 Part Straight W/C/P (Mini carton)		3R12380 3R12381		_	22/23/22 22/23/22	82/86/82 82/86/82		OK All Trays OK All Trays											
3 Part Straight W/C/P (Mini carton) 3 Part Straight W/C/P	^	3K12301	3R12382		22/23/22	82/86/82		OK All Trays OK All Trays											
3 Part Straight W/C/P		<u> </u>	3R12383	 	22/23/22	82/86/82		OK All Trays											
4 Part Reverse G/P/C/W		3R12384	5.1.2000		22/23/23/22	82/86/86/82		OK All Trays											
4 Part 4 Part Straight W/C/P/G	Α	3R12385			22/23/23/22	82/86/86/82		OK All Trays											
4 Part Straight W/C/P/G			3R12386		22/23/23/22	82/86/86/82		OK All Trays											
Perf 1/2 Vertical Pre-Perfed 3 Part Straight W/C/P (9" x 11")	Λ	3R12387			22/23/22	82/86/82		OK All Trays											
1/2 Vertical Pre-Perfed 3 Part Straight W/C/P	A	3R12388	1	Т	22/23/22	82/86/82		OK All Trays						1					

^{*} Contact your local Service representative and refer to the System Administration Guide for details
** See "Specialty Media Guide: hints and tips" document for special run instructions