THE DOCUMENT COMPANY

Recommended Xerox Media for Xerox DocuColor 2240 and DocuColor 1632 (EUROPE) Revision 1.1 Publish date: June, 2003

Preliminary Version, 1.0 was published in December 2002

Any additions since the preliminary publication are indicated in Blue print.

Important Note:

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23 degreesC±2, Relative Humidity 50% ±5.

In the enclosed Recommended Materials List, green shaded areas marked with an "x" indicate approved product/media type configurations. Although these configurations are recommended, reliability will be based upon your operating environment and application mix.

Machine reliability specifications may be affected by increased usage of Heavyweight 1 mode and Heavyweight 2 mode. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox Sales or Service representative can advise you on using Heavyweight mode 1, Heavyweight mode 2 and the special application modes.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

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				Weight																			
	International Cut Sheet Size			(g/m ²)			т	ravs 1&2	2 maximum	A3		Tray 5 (Bunges)											
THE DOCUMENT COMPANY	A4 A3 A3+						Tray	s3&4 n	naximum A4	/letter	Tray 5 (Bypass) 55 - 220 g/m2												
XEROX.	210 x 297	297 x 420	457 x305		Black	Full	trays	3&4 Lo	ng Edge Fee	ed only						220 9,2							
	mm	mm	mm		only	Colour	r				55-63												
Weight range specification							64 - 105 g/m²				55 - 63 g/m ²		64 - 105 g/	m2		106-169 g/m ²		170-22	170-220 g/m ²				
Media selection							plain	bond	recycled	Auto Duplex	light weight	plain	bond	recycled	Duplex A = auto M = manual	Heavy weight paper 1	Heavy weight paper 1 -side 2	Heavy weight paper 2	Heavy weight paper 2 -side 2	Label	Trans- parency		
			•				Paper ty	/pes are	selected with	thin Syster	n and Prir	nter setting	gs. Ensur	e that the C	orrect Paper	mode is s	elected for	Printing a	and Copyi	ng.	, <u> </u>		
Xerographic/Laser	for med	lia markeo	d# - col	our pri	nt qua	lity wi	ll not be	e as go	od as Co	lotech+	papers												
Xerox Premier	3R91713			60	x	#					x				Α								
Xerox Digital Color Colotech +	3R97386			70	x	x	x			М		x			м		1						
	3R91720			80	x	#	x			x		x			Α								
Xerox Premier	3R91723			80															rtrait) reco				
Xerox Business	4-hole				x	#	X			x		x			A		Image mu	ist not ext	end over	hole ar	ea.		
	3R91820			80	x	#	x			x		x			Α		ona edae	feed (Po	rtrait) reco	mmen	ded		
Xerox Exclusive - Perfo Samaceta	3R90293			80	x	#	x			x					Α		ea.						
Xerox Xprint	3R95348			80	x	#	x			x		x			Α								
Aerox Aprilla		3R95249		80	x	#	x			x		x			Α								
Xerox Premier TCF	3R91805			80	x	#	x			x		x			Α								
Verey Digital Color	3R94641			90	x	x		x		x			х		Α								
Xerox Digital Color Colotech +		3R94642		90	x	x		х		x			x		Α								
			3R94643	90	x	x		х		x			x		м								
Xerox Xprint	3R95254			90	x	#		х		x			x		Α								
		3R95255		90	x	#							x		Α								
Xerox Premier	3R91720			90	x	#	x			x		x			Α								
Acrox Frenier		3R91721		90	x	#						x			Α								
Verey Digital Calar	3R94646			100	x	х		x		х			х		Α								
Xerox Digital Color Colotech +		3R94647		100	x	x		х		x			x		Α								
			3R94648	100	x	x		x		x			x		м								
Xerox Digital Color	3R97102			100	x	x		x		x			x		Α						1		
Colotech + Natural White		3R97103		100	x	x		x		x			x		Α						ĺ		
Xerox Digital Color Colotech Pastel - Yellow	3R95195			100	x	x		x		x			x		A								
	3R95256			100	x	x		x		x			x		A	1	1						
Xerox Xprint	0.00200	3R95257		100	x	x		x		~			x		A								
	3R94651			120	x	x										x	м						
Xerox Digital Color Colotech +		3R94652		120	x	x		1					1			x	M						
			3R94653	120	x	x		1					1			x	м						

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Revision 1.1, June, 2003

		Weight																					
THE DOCUMENT COMPANY	International Cut Sheet Size			(g/m ²)	Ou	Output		rays 1&2	maximum	A3	Tray 5 (Bypass)												
XEROX	A4 A3 A3+						Tray	s3&4 m	naximum A4	/letter						220 g/m2)						
ΛΕΚΟΛ	210 x 297	297 x 420	457 x305		Black	Full	trays 3&4 Long Edge Feed only																
	mm	mm	mm		only	Colour										T		T					
Weight range specification							64 - 105 g/m²			55 - 63 g/m ²		64 - 105 g/	m2		106-16	69 g/m²	170-22	170-220 g/m ²					
									loo g/m		3						Ŭ		Ŭ				
Media selection															Duplex	Heavy	Heavy weight	Heavy	Heavy weight				
		•								Auto	light				A = auto	weight	paper 1	weight	paper 2		Trans-		
							plain	bond	recycled	Duplex	weight	plain	bond	recycled	M = manual	paper 1	-side 2	paper 2	-side 2	Label	parency		
							Paper ty	/pes are	selected wi	thin Syste	m and Prir	nter settin	gs. Ensur	e that the C	orrect Paper	mode is se	elected for	r Printing	and Copyi	ng.			
Index/Cover																							
Varan Distitut Calar	3R94656			160	x	x										x	м						
Xerox Digital Color Colotech +		3R94657		160	x	x										x	м						
			3R94658	160	x	x										x	м						
Xerox Digital Color Colotech +	3R95956			160	x	x										х	м						
Natural White		3R95957		160	х	х										x	м						
	3R94661			200	х	х												x	м				
Xerox Digital Color Colotech +		3R94662		200	x	x												x	м				
Cololecti +			3R94663	200	x	x												x	м				
Xerox Digital Color	3R95958			200	x	x												x	м				
Colotech + Natural White	0.100000	3R95959		200	x	x												x	M				
Coated Papers		-	ariation can					llu on hir	ah araa aay		ļ	ļ	I		<u> </u>	I	<u> </u>	^					
Xerox Digital Color	0007440	GIUSS Va					s especia		JII alea COV	erage													
Colotech +	3R97148			120	x	x										x	M						
Gloss Coated Xerox Digital Color		3R97149		120	x	x										x	М						
Colotech +	3R97166			120	x	x										x	М						
Silk Coated		3R97167		120	x	x										x	м						
Xerox Digital	3R97151			140	x	x										x	м						
Color Colotech + Gloss Coated		3R97152		140	x	x										x	м						
Xerox Digital Color	3R97169			140	x	x										x	M						
Colotech +	51(37109	2007470																<u> </u>					
Silk Coated Xerox Digital		3R97170		140	x	x										x	Μ		I				
Color Colotech +	3R97154			170	x	x							 			x	Μ	· · ·					
Gloss Coated Xerox Digital Color		3R97155		170	x	x										x	М				mode not		
Colotech +	3R97172			170	x	x										x	М	nec	essary fo	or this	baper		
Silk Coated		3R97173		170	x	x										x	м						
Xerox Digital	3R97157			210	x	x												x	м				
Color Colotech + Gloss Coated		3R97158		210	x	x												x	м				
Xerox Digital Color	3R97175			210	x	x		<u> </u>					1			1		x	M				
Colotech +	51(37175	2007470											1			1			M				
Silk Coated		3R97176		210	x	x		I										X	M				

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	1			1	1						1												
			Weight																				
THE DOCUMENT COMPANY	International Cut Sheet Size		(g/m ²)	Ou	tput		Trays 1&2 maximum A3				Tray 5 (Bypass)												
XEROX.	A4	A3	A3+				Trays 3&4 maximum A4/letter				55 - 220 g/m2												
ALIOA ®	210 x 297	297 x 420	457 x305		Black	Full	trays 3&4 Long Edge Feed only			ed only													
	mm	mm	mm		only	Colour	r																
Weight range specification											55 - 63					106-169 g/m ² 170-220 g/m ²							
		•						64 -	105 g/m ²	r	g/m²	(64 - 105 g/	m2	r	106-10	69 g/m²	170-22	20 g/m²	-			
Media selection		•													Duplex	Heavy	Heavy weight	Heavy	Heavy weight				
										Auto	light				A = auto	weight	paper 1	weight	paper 2		Trans-		
							plain	bond	recycled	Duplex	weight	plain	bond	recycled	M = manual	paper 1	-side 2	paper 2	-side 2	Label	parency		
							Paper t	ypes are	selected wi	ithin Syste	m and Prir	nter setting	gs. Ensu	e that the C	orrect Paper	mode is s	elected fo	r Printing	and Copyi	ng.			
Coated One Side Cover C1S	Gloss variation can occur from machine rolls especially on high area coverage																						
Xerox Digital Color Colotech								[,															
Supergloss	3R95451			135	x	x										x	м						
Xerox Digital Color Colotech	0.100.01				~	~										~							
Supergloss	2005454			400																			
	3R95454			160	x	x										x	M						
Xerox Digital Color Colotech Supergloss																							
	3R95457			210	X	X												x	M				
Xerox Digital Color Colotech Super Prescored																							
Prescored	3R95539			210	x	x												x	М				
Xerox Digital Color Colotech																							
SuperGloss Tri-fold	3R95855			210	x	x												x	М				
Transparency																							
Xanan Tama CLO																							
Xerox Type CLO - removable stripe	3R97517				x	x															x		
Paper Label							Į.	4	4	4	1	Į	!	Į	ł	ł	ł	1	Į				
Xerox Colotech Supergloss label	3R97288			1-UP	x	x														x			
	3R93872			1-UP	x	x														x			
	3R95813			4-UP	x	x		1	1											x			
								+															
Xerox Colour Copier/Laser Labels	3R93874			8-UP	x	x														x			
	3R93875			14-UP	x	x		+												x			
	3R95815			21-UP	x	x														X			
	3R93876			24-UP	x	х														x			
Xerox Removable label	3R96177			16-up	x	#														x			
	3R96178			24-up	x	#														x			
Xerox CD labels		See Spe	cial Appli	cation	Media	sectio	on belo	w															

	Weight																						
	International Cut Sheet Size			(g/m ²)			т	Trays 1&2 maximum A3															
THE DOCUMENT COMPANY	A4				Tray	Trays 3&4 maximum A4/letter 155 - 220 g/m2																	
	210 x 297	297 x 420	457 x305		Black	Full	trays	s 3&4 Lo	ng Edge Fe	ed only						220 g/m2							
	mm	mm	mm		only	Colour	r.																
Weight range specification											55 - 63												
weight lange specification								64 -	105 g/m ²		g/m ²	(64 - 105 g/	m2		106-169 g/m ²		170-22	170-220 g/m ²				
NAL Provide States																	Heavy		Heavy				
Media selection										A	line t				Duplex	Heavy	weight	Heavy	weight		_		
							plain	bond	recycled	Auto Duplex	light weight	plain	bond	recycled	A = auto M = manual	weight paper 1	paper 1 -side 2	weight paper 2	paper 2 -side 2	Label	Trans- parency		
														,	orrect Paper						parency		
													J										
Synthetic Label		T		r			r	T	r	r	r		r	r	r	<u>1</u>	<u>r</u>	r	r				
Xerox Durapaper Label																							
- waterproof, oil, chemical resistant	3R97344			1-UP	x	x														x			
Synthetic media						1																	
				100												NOTE:	Use PLAIN	MODE o	nly. NOT	to be us	ed as sole		
Xerox Nevertear	3R96094			micron	x	x											ication. Li	mit 300 pe	r day				
Special Application Media	for med	lia markeo	d# - col	our pri	nt qua	lity wi	ll not be	e as go	od as Co	lotech+	papers												
Yanan Daan Baa		Gloss va	riation can	occur fro	om mac	hine roll	s especia	illy on hi	gh area cov	verage	r		r —	r —	r	T			-				
Xerox DocuPac Glossy White Presentation folder																							
	3R97251			210	x	x												x	М				
Xerox DocuPac																							
Matt Presentation folder	3R97353			180	x	#												x	м				
Xerox Laser Business Cards	01101000			100			Eull odg			nondod	No convic	uolity au	arantoos fr	ar full colou	r background		he used	~					
10-UP						#	as sole a			nenueu.	но сору с	luanty gua	arantees n		i backyrounu	d NOT to be used							
	3R97512	Gloss va	riation can	195	x m mac	"		••		erage								x					
Xerox Laser Window GraphiX Clear																							
(window decal)																							
(3R97494	Gloss va	riation can	1-up	X mac	X	s especia	lly on hi	nh area cov	(erade		x				-							
		0.033 V								- age						NOTE:	Use PLAIN	MODE o	nly. NOT	to be us	ed as sole		
Xerox Laser Window GraphiX	00000																appl	ication. Li	mit 300 pe	r day			
Opaque White (window decal)	3R97511			1-up	x	x						x											
(window decai)		3R97539																					
				1-up	х	x						x					-						
Xerox Colotech Supergloss																							
CD label 117mm x 41mm	3R97287			2-UP	x	x											1			x			
								in a st		incent			Incent										
Xerox CD label & CD insert Combi Box	3R97515			2-UP	x	x		insert only		insert only			insert only				1			x			
Greetings cards		Lico Colota	ah Suparala			x x only only only ed 210g/m² (see above).													^				
Tri-fold brochure C1S	3R95538									ļ													
Tri-tola brochure C1S	3R95855	Use Colote	ch Superglo	oss Pre-s	R95855 Use Colotech Supergloss Pre-scored Tri-fold 210g/m ² (see above).																		